



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RB6893505
Job Sheet 179988



PR - w/o

Part No: RB6893505

Job Qty: 10 ea

Part Name: Pusher Seal



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/27/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RB6893505 Rev 0 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs	7/16/18	7/16/18	0.00	0.00	Purchasing		AUG 02 2018
110	Packaging	10 pcs	7/16/18	7/16/18	0.00	0.00	Packaging2		AUG 02 2018
120	QC	10 pcs	7/16/18	7/16/18	0.00	0.00	QC6		DAS 38
130	Packaging	10 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3		9-89
140	QC21-FG	10 Ea	7/16/18	7/16/18	0.00	0.00	QC21		AUG 13 2018

Part Op 100 - Issue P/O: _____ MANUFACTURE RB6893505 AS PER DWG Supplier: WEJAY -Certificate of conformity is Descriptions: required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6893505P	PUSHER SEAL	10 pcs (1 ea)	100-Purchasing	5098837

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6893505P	10	0	0

Part Specifications

Specifications could not be found.

Plex 6/27/18 11:39 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: 5098844



Part: RB6893505

Job No: 179988

Serial No/Batch: 5098844

Revision: 0

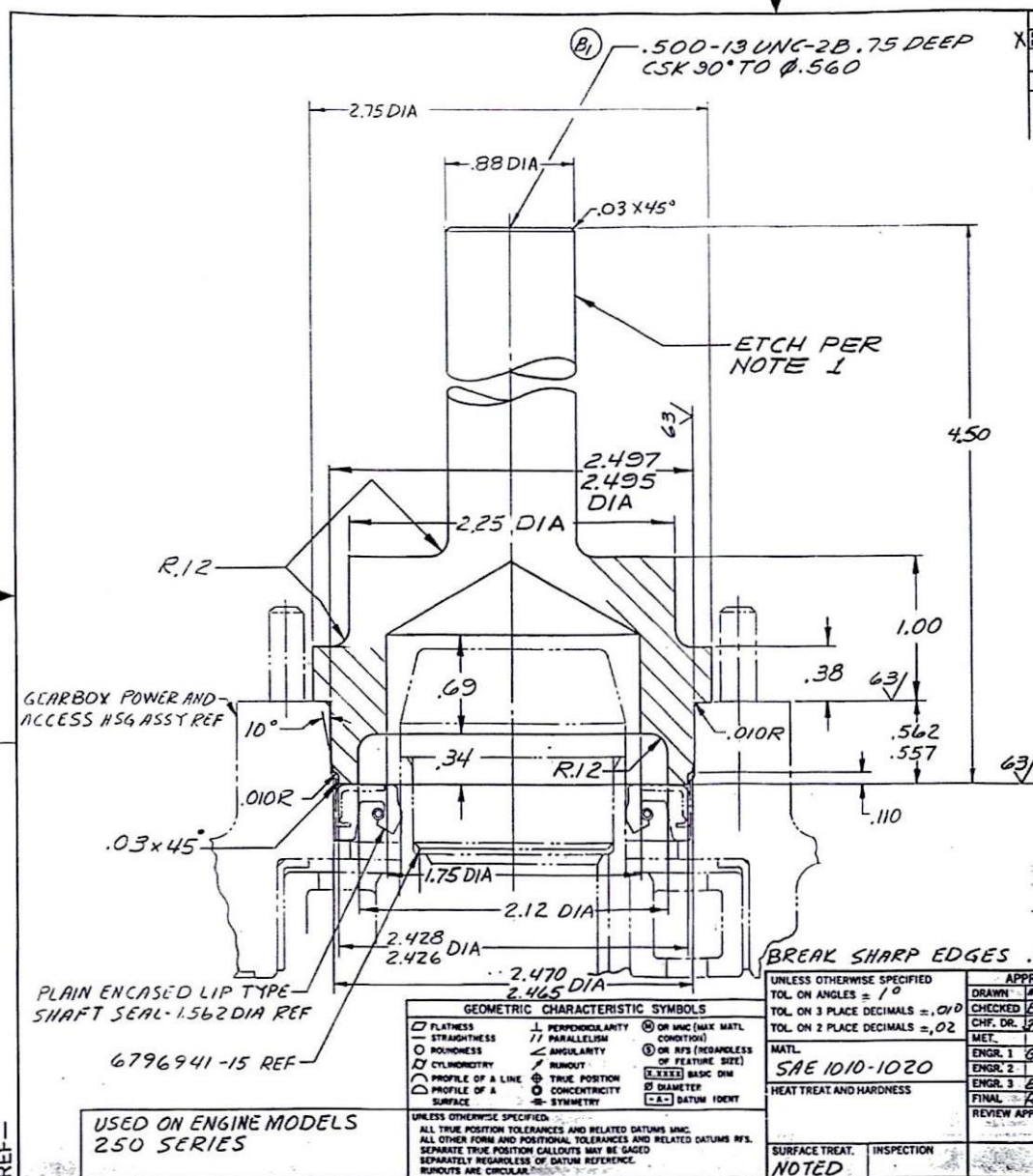
Inspector:

Exp Date:

Instructions:

Date: 08/02/18

5098844
RB6893505



REVISIONS				
REVISION	DATE	APPROVED	DESCRIPTION	LTR
1	5-24-76	ETL	REV PER CHG NOTICE 68	A
2	7-3-76	ATL	ADDED TAPPED HOLE	B

These tool drawings are furnished in accord with the terms of the EDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GMC.

NOTES:

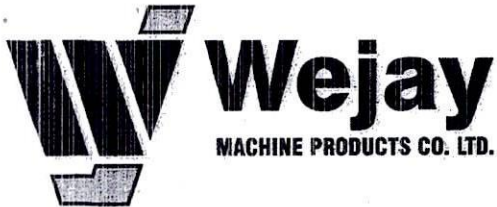
- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
- BLACK OXIDE PER AMS 2485

FILE COPY

A1

SAE 1010-1020
AMS 2485
LOCAL SPECS. (REF)

DRAWING PRACTICE		SPEC. SUMMARY	
SURFACE TEXTURE			
SCREW THREADS			
GENERAL SPECIFICATIONS			
Detroit Diesel Allison Division of General Motors Corporation Indianapolis Operations			
TITLE PUSHER-SEAL INSTALLATION, POWER TAKE OFF			
MODEL FIRST USAGE		APPLICATION: SEE SEPARATE PARTS LIST	
SIZE	CODE IDENT.	DWG. No.	
C	73342	6893505	
SCALE = 2/1		SHEET	



Packing Slip 39198

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
 TEL: 613-384-1662 FAX: 613-384-2997
 www.wejay.com

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Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K7

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Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K

INVOICE DATE		YOUR ORDER NO. 40364		DATE ORDERED 07/04/18		SHIPPED VIA Best way	
CUSTOMER CODE DART			PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS
QUANTITY ORDERED	R.O.	QUANTITY SHIPPED	DESCRIPTION			UNIT PRICE	AMOUNT
8	0	8	Pusher seal installation seal as per RB6893504P				
10	0	10	Pusher seal as per drawing RB6893505P				
12	0	12	Pusher seal instl pwr turb gov as per RB6893507P				
12	3	9	Psher-seal inst. st/gen spare as per RB6893509				
Required by: July 13, 2018							
RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor <u><i>[Signature]</i></u> WMP 03 H.S.T. <i>July 31/18</i>							

DAS
38
9-89

ORDER: COMPLETE ☐
 PARTIAL ☐

TOTAL

RECEIVED BY _____
 1.5% PER MONTH (18% PER ANNUM)
 CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
 PRIOR AUTHORIZATION



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040364**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO040364
PO Date: 6/29/18
Due Date: 7/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RB6893504P			PUSHER SEAL INSTALLATION SEAL	Firmed	-	7/31/18	8 pcs	0 pcs	8 pcs	\$215.00/pcs	\$1,720.00
Line Item Note W/O 179987													
2		RB6893505P			PUSHER SEAL	Firmed	-	7/31/18	10 pcs	0 pcs	10 pcs	\$240.00/pcs	\$2,400.00
Line Item Note W/O 179988													
3		RB6893507P			PUSHER-SEAL INSTL PWR TURB GOV	Firmed	-	7/31/18	12 pcs	0 pcs	12 pcs	\$331.00/pcs	\$3,972.00
Line Item Note W/O 179990													
4		RB6893509P			PSHR-SEAL INST. ST/GEN SPARE	Firmed	-	7/31/18	9 pcs	0 pcs	9 pcs	\$274.00/pcs	\$2,466.00
Line Item Note W/O 179993													
5	181586	RB6893509P			PSHR-SEAL INST. ST/GEN SPARE	Firmed	-	7/31/18	3 pcs	0 pcs	3 pcs	\$274.00/pcs	\$822.00
Line Item Note BACK ORDER W/O 181586													
Grand Total:												\$11,380.00	

Order Notes

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses**A005 RIGHT OF ENTRY****A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)****A012 CHEMICAL AND PHYSICAL TEST REPORTS****A016 PERSONNEL QUALIFICATION****A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)****A026 CERTIFICATION OF MATERIAL CONFORMANCE****A041 QUALITY MANAGEMENT SYSTEM****A042 DART NOTIFICATION BY SUPPLIER****A043 RETENTION OF QUALITY DOCUMENT****A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM****A049 SUPPLIER AWARENESS***Plex 8/1/18 9:35 AM dart.Lussler.Patrick*



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace	DATE: July 31, 2018
	P.O.# 40364
	WEJAY JOB# 39198

I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.

PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RB6893504P 'Pusher, Seal Installation, seal Support'	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893504/ Rev. -
RB6893505P 'Pusher, Seal Installation, P.T.O.'	10	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893505/ Rev. B
RB6893507P 'Pusher, Seal Inst. Power Turb.Gov.'	12	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893507/ Rev. B
RB6893509P 'Pusher, Seal Inst. Start./ Gen./ Spare'	9	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893509/ Rev. B

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Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,



Clifford Smith
Authorized Q.A. Signatory